



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5479-1
Job Sheet 175648



Part No: D5479-1

Job Qty: 12 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/17/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP Rev A 17.05.26 New Issue DP Verify by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		4/17/18	0.00	0.00	Purchasing		AT 4/10/18
110	Packaging	12 pcs		4/17/18	0.00	0.00	Packaging2		AT 4/10/18
120	QC	12 pcs		4/17/18	0.00	0.00	QC6		11
130	Packaging	12 pcs		4/17/18	0.00	0.00	Packaging3-2	57365	DAS 9-88
140	QC21-SA	12 Ea		4/17/18	0.00	0.00	QC21	6 21	APR 23 2018

Part Op 100 - Issue P/O: 39552 Possible supplier: LS Technologies Supplier P/N: B8-154-382-050N ** Material Descriptions: release note is required**

110 - Ensure Material Release Note is attached

120 - Inspect as per DWG. CHECK LBS.

X12

APR 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B8-154-382-050N	Gas Spring D5479-1	12 pcs (1 ea)	100-Purchasing	5062948

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B8-154-382-050N	12	0	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 7:45 AM dart.lavoie.chantal



Container No: **S062967**



Door Prop

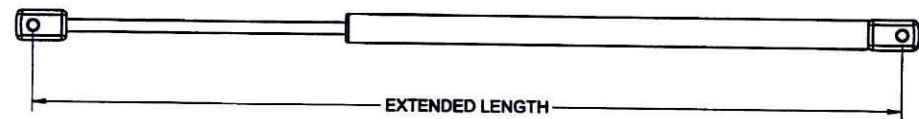
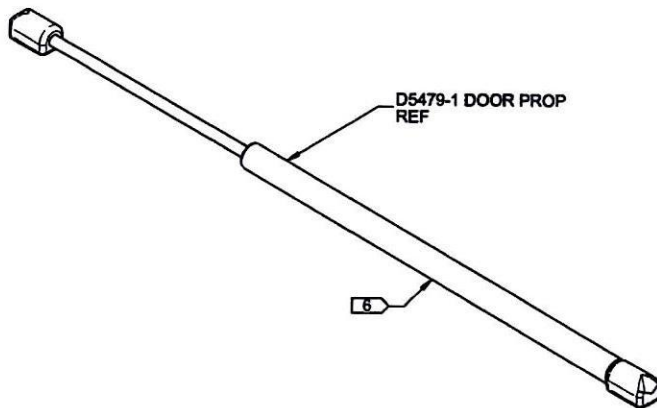
PART NO: **D5479-1**
Serial No/Batch: **S062967**
Revision:
Operation:
Change No:

Packaging

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 04/19/18
Job No: 175648

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER	WEIGHT
D5479-1	DOOR PROP	152/6.0	381/15.0	50/10	10 mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-154-382-050N	0.46 lbs

D5479-X DOOR PROP

- NOTES:
- 1) MATERIAL: AS PER TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: N/A
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY AS PER QSI 044
 - 7) WEIGHT: AS PER TABLE

RELEASED

2017 MAY 24
ECN 17-541

APPROVED

A		NEW ISSUE (PAR16-553)		JMH	16.12.12
REV.	DESCRIPTION			BY	DATE
DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D5479 TITLE DOOR PROP SCALE NTS		REV. A	
DRAWN	JMH			SHEET 1 OF 1	
CHECKED	AJS				
MFG. APPR.	DD				
APPROVED	WM				
DE APPR.	DS				
DATE	16.12.12				

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039552**

Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: PO039552

PO Date: 4/10/18

Due Date: 4/17/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
APR 13 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	6/15-164/50-115N			Gas Spring D2807-041 As per Dwg D2807 Rev. E	Firmed	4/17/18	14 pcs	0 pcs	14 pcs	\$68.37/pcs	\$957.18
Line Item Note job no. 175656											
2	B8-154-382-050N			Gas Spring D5479-1 As Per Dwg D5479 Rev. A	Firmed	4/17/18	12 pcs	0 pcs	12 pcs	\$38.90/pcs	\$466.80
Line Item Note job no. 175648											
										Grand Total:	\$1,423.98

Order Notes

red 4/13/18

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CA

Plex 4/13/18 8:33 AM dart.lavoie.chantal



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

April 13, 2018

This is to certify that the parts listed below meets specifications as required by your order.

14 Units : D2807-041 #175656 Stainless Gas Spring

12 Units : D5479-1 #175648 Gas Spring (B8-154-382-050N)

Country of Manufacture: Canada
Date of Manufacture : April 2018
This product is ROHS compliant.

Purchase Order # 039552
Invoice # 18248

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to be 'Nolan Fehr', written over a horizontal line.

Nolan Fehr
President